



**MULTI-INNO TECHNOLOGY CO., LTD.**

[www.multi-inno.com](http://www.multi-inno.com)

## LCD MODULE SPECIFICATION

**Model : MI0350ADT-4**

This module uses ROHS material

### For Customer's Acceptance:

Customer	
Approved	
Comment	

The standard product specification may change without prior notice in order to improve performance or quality. Please contact Multi-Inno for updated specification and product status before design for the standard product or release of the order.

Revision	1.1
Engineering	
Date	2015-06-09
Our Reference	



# CONTENTS

- GENERAL INFORMATION
- EXTERNAL DIMENSIONS
- ABSOLUTE MAXIMUM RATINGS
- ELECTRICAL CHARACTERISTICS
- BACKLIGHT CHARACTERISTICS
- ELECTRO-OPTICAL CHARACTERISTICS
- INTERFACE DESCRIPTION
- BLOCK DIAGRAM
- APPLICATION NOTES
- TOUCH PANEL SPECIFICATIONS
- RELIABILITY TEST
- INSPECTION CRITERION
- PRECAUTIONS FOR USING LCD MODULES
- PRIOR CONSULT MATTER

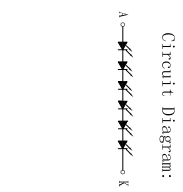
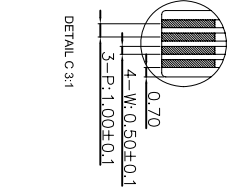
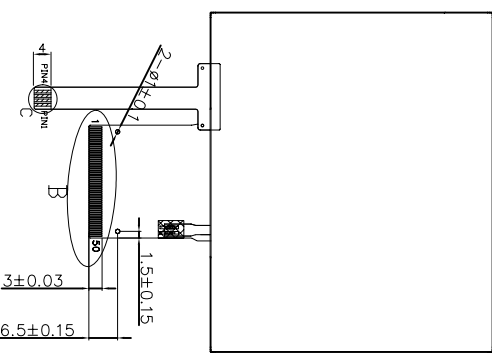
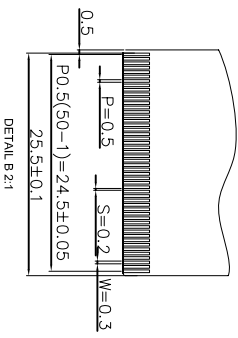
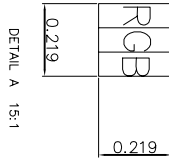
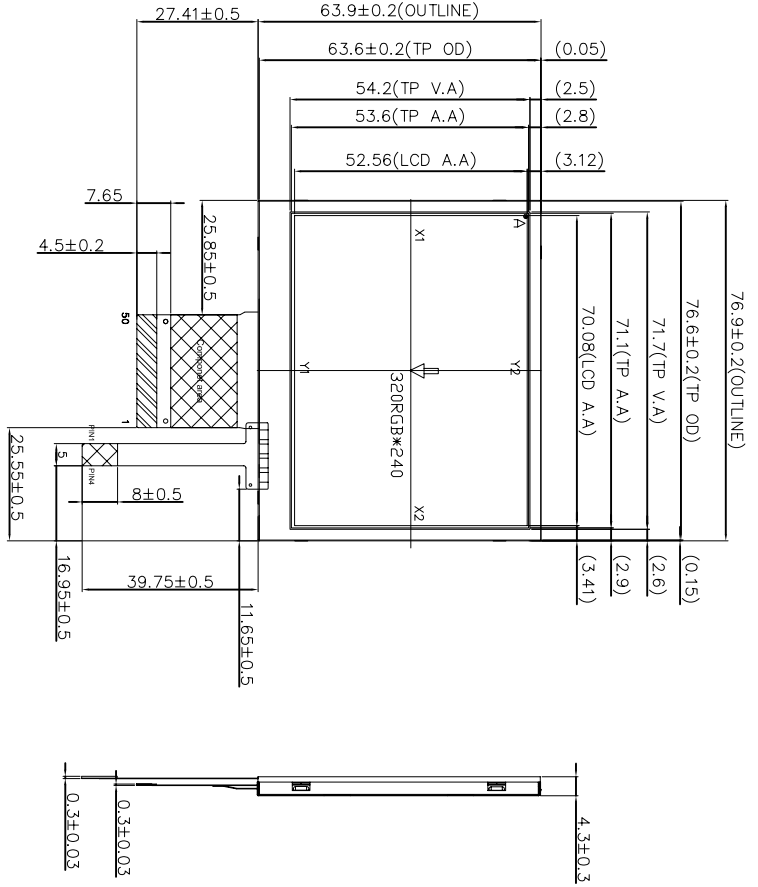
**■ GENERAL INFORMATION**

Item	Contents	Unit
LCD type	TFT/Transmissive/Normally white	/
Size	3.5	Inch
Viewing direction	12:00(without image inversion and least brightness change)	O' Clock
Gray scale inversion direction	6:00 (contrast peak located at)	O' Clock
LCM (W × H × D )	76.90×63.90×4.30	mm <sup>3</sup>
Active area (W×H)	70.08×52.56	mm <sup>2</sup>
Pixel pitch (W×H)	0.219×0.219	mm <sup>2</sup>
Number of dots	320 (RGB) × 240	/
Driver IC	SSD2119	/
Backlight type	6 LEDs	/
Interface type	8/9/16/18-bit 6800-series/8080-series parallel interface Serial peripheral interface(SPI) 18-/6-bit RGB interface(DE,DOTCLK,HSYNC VSYNC,DB[17:0]) WSYNC interface(system interface+WSYNC)	/
Color depth	262K	/
Pixel arrangement	R.G.B vertical stripe	/
Input voltage	3.3	V
With/Without TSP	With TP	/
Weight	TBD	g

Note 1: RoHS compliant;

Note 2: LCM weight tolerance: ± 5% .

**EXTERNAL DIMENSIONS**



TP PIN FUNCTIONS

PIN SYMBOL	PIN SYMBOL
1 X1	1 X1
2 Y1	2 Y1
3 X2	3 X2
4 Y2	4 Y2

50 PIN FUNCTIONS

PIN SYMBOL	PIN SYMBOL
1 VCI	1 VCI
2 VCT	2 VCT
3 VSS	3 VSS
4 VDDIO	4 VDDIO
5 VSS	5 VSS
6 RESSET	6 RESSET
7 DC/SDC (RS)	7 DC/SDC (RS)
8 E/RD	8 E/RD
9 WR	9 WR
10 CS	10 CS
11 SCL	11 SCL
12 SDO	12 SDO
13 SPT	13 SPT
14 WSYNC(NC)	14 WSYNC(NC)
15 D17	15 D17
16 D16	16 D16
17 D15	17 D15
18 D14	18 D14
19 D13	19 D13
20 D12	20 D12
21 D11	21 D11
22 D10	22 D10
23 D9	23 D9
24 D8	24 D8
25 D7	25 D7
26 D6	26 D6
27 D5	27 D5
28 D4	28 D4
29 D3	29 D3
30 D2	30 D2
31 D1	31 D1
32 D0	32 D0
33 VSS	33 VSS
34 D0TELEK	34 D0TELEK
35 HS SYNC	35 HS SYNC
36 VSYNC	36 VSYNC
37 OE	37 OE
38 VSS	38 VSS
39 P80	39 P80
40 P81	40 P81
41 P82	41 P82
42 P83	42 P83
43 VSS	43 VSS
44 NC	44 NC
45 NC	45 NC
46 NC	46 NC
47 NC	47 NC
48 VSS	48 VSS
49 LEDK	49 LEDK
50 LEDA	50 LEDA

NOTES:

1. DISPLAY TYPE: TFT, TRANSMISSIVE, NORMALLY WHITE.
2. OPERATING VOLTAGE: VCI/VDDIO=3.3V.
3. VIEWING DIRECTION: 12 O'CLOCK.
4. IC DRIVER: SSD2119.
5. OPERATING TEMP: -20°C ~ 70°C.
6. STORAGE TEMP: -30°C ~ 80°C.
7. LED BACKLIGHT: 6-CHIP WHITE LED, If=20mA, Vf=19.2V.
8. GENERAL TOLERANCE: ±0.2.
9. RECOMMENDED CASE OPEN AREA SHOULD BE LESS THAN MODULE V.A.
10. RECOMMENDED CUSHION ADHERENT AREA: TP V.A+1.6mm.
11. RoHS COMPLIANT.

VER.	REVISED DESCRIPTION	DATE
01	FIRST ISSUE	2014.06.23

DRAWN BY: CAROL 2014.06.23		SCALE: 1/1		MODULE P/N: MI0350ADT-4	
CHECKED BY:		UNIT: mm		DESCRIPTION: TFT MODULE	
APPROVED BY:		VERSION NO: 01			

**MIT** MULTI-INNO TECHNOLOGY CO.,LTD.

## ■ ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Min	Max	Unit
Supply voltage for logic	VDDIO	-0.3	4.0	V
Supply voltage for analog	VCI	-0.5	5.0	V
Supply current(one LED)	I <sub>LED</sub>	-	30	mA
Operating temperature	T <sub>OP</sub>	-20	70	°C
Storage temperature	T <sub>ST</sub>	-30	80	°C

## ■ ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Min	Typ	Max	Unit
Supply voltage for logic	VDDIO	1.8	-	3.3	V
Supply voltage for analog	VCI	2.5	3.3	3.6	mA
Input voltage 'H' level	V <sub>IH</sub>	0.8VCC	-	VCC	V
Input voltage 'L' level	V <sub>IL</sub>	-0.3	-	0.2VCC	V

## ■ BACKLIGHT CHARACTERISTICS

Item	Symbol	Min.	Typ.	Max.	Unit	Condition
Forward voltage	V <sub>f</sub>	18	19.2	20.4	V	Ta=25±2°C, 60%RH±5%
Forward current	I <sub>f</sub>	-	20	25	mA	
Power consumption	W <sub>BL</sub>	-	384	510	mW	
Operating life time	-	30000	50000	-	Hrs	

Note :

Operating life time means brightness goes down to 50% initial brightness;

The life time of LED will be reduced if LED is driven by high current,high ambient temperature and humidity conditions;

Typical operating life time is an estimated data.

## ■ELECTRO-OPTICAL CHARACTERISTICS

Item	Symbol	Condition	Min	Typ	Max	Unit	Remark	Note
Response time	Tr+Tf	$\theta=0^\circ$ $\varnothing=0^\circ$ $T_a=25^\circ\text{C}$	-	25	35	ms	FIG 1.	4
Contrast ratio	Cr		320	400	-	---	FIG 2.	1
Luminance uniformity	$\delta$ WHITE		80	85	-	%	FIG 2.	3
Surface Luminance	Lv		280	350	-	cd/m <sup>2</sup>	FIG 2.	2
Viewing angle range	$\theta$	$\varnothing = 90^\circ$	40	50	-	deg	FIG 3.	6
		$\varnothing = 270^\circ$	50	60	-	deg	FIG 3.	
		$\varnothing = 0^\circ$	50	60	-	deg	FIG 3.	
		$\varnothing = 180^\circ$	50	60	-	deg	FIG 3.	
CIE (x, y) chromaticity	Red	x	-	0.633	-	FIG 2.	5	
		y	-	0.329	-			
	Green	x	-	0.279	-			
		y	-	0.577	-			
	Blue	x	-	0.133	-			
		y	-	0.129	-			
	White	x	-	0.320	-			
		y	-	0.360	-			

Note 1. Contrast Ratio(CR) is defined mathematically as For more information see FIG 2.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see FIG 2.

$$L_v = \text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}$$

Note 3. The uniformity in surface luminance ,  $\delta$  WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see FIG 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from White to black(Rise Time, Tr) and from black to white(Decay Time, Tf). For additional information see FIG 1. The test equipment is Autronic-Melchers's ConoScope. Series.

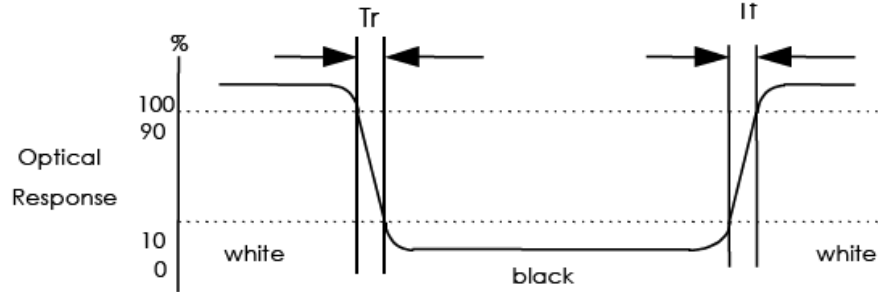
Note 5. CIE (x, y) chromaticity, The x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 3.

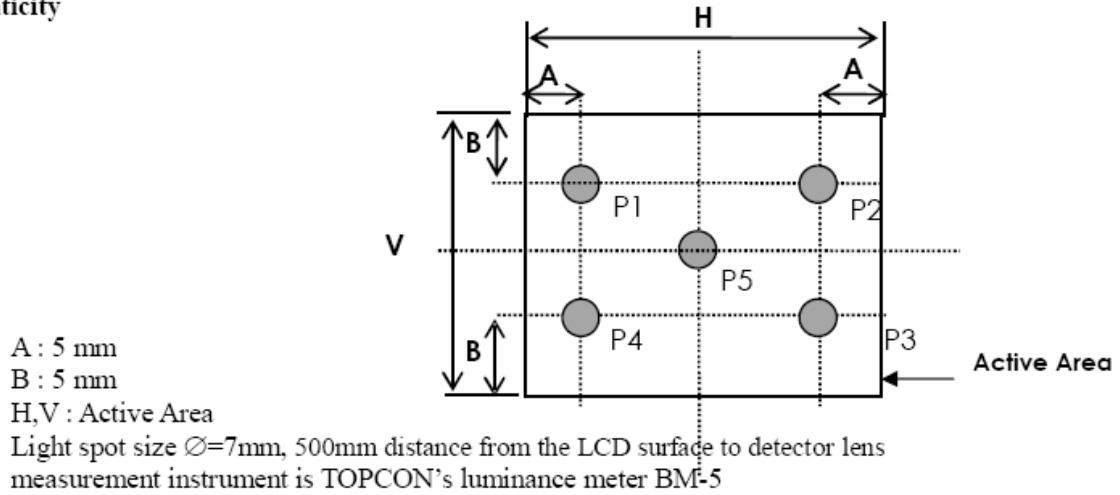
Note 7. For viewing angle and response time testing, the testing data is base on Autronic-Melchers's ConoScope. Series Instruments For contrast ratio, Surface Luminance, Luminance uniformity, CIE The test data is base on TOPCON's BM-5 photo detector.

**FIG. 1 The definition of Response Time**

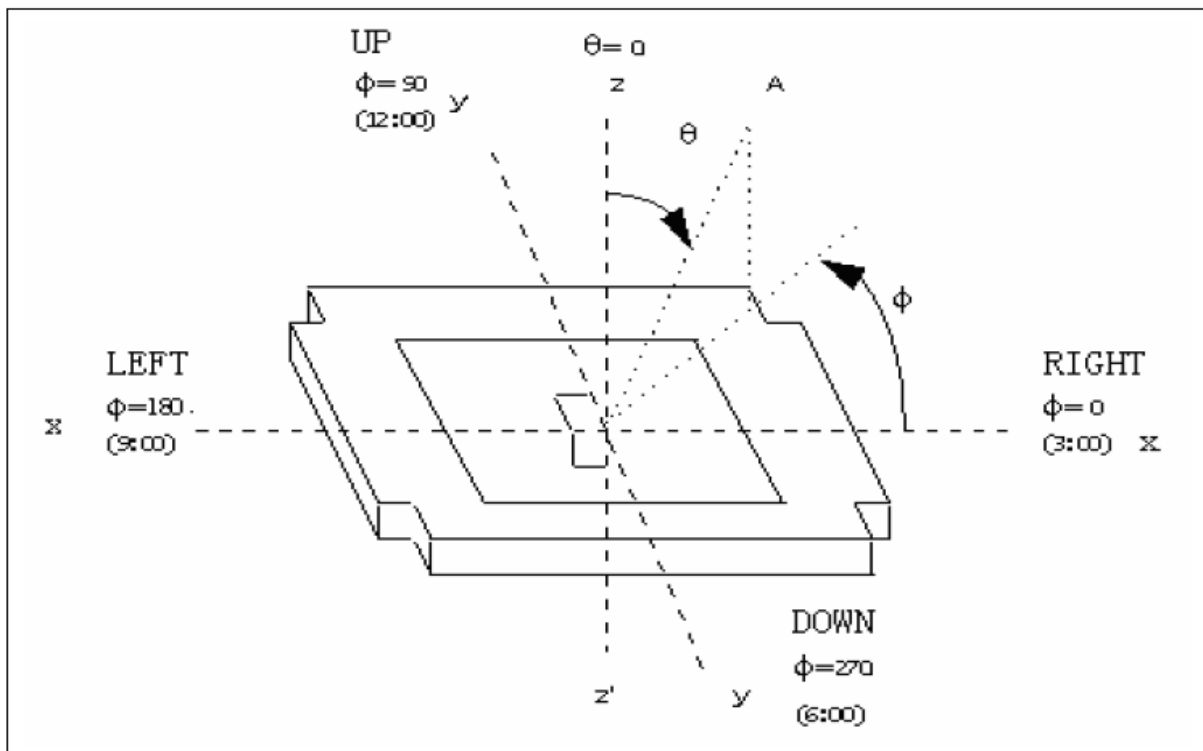
The response time is defined as the following figure and shall be measured by switching the input signal for “black” and “white”.



**FIG. 2 Measuring method for Contrast ratio, surface luminance, Luminance uniformity , CIE (x, y) chromaticity**



**FIG. 3 The definition of viewing angle**





**■ INTERFACE DESCRIPTION**

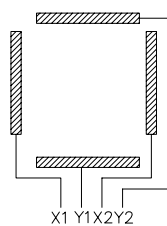
Pin No.	Symbol	Description
1~2	VCI	Power supply for analog
3	VSS	Ground.
4	VDDIO	Voltage input pin for logic I/O
5	VSS	Ground.
6	RESET	System reset pin. - An active low pulse at this pin will reset the IC, Connect to VDDIO in normal operation
7	DC/SDC (RS)	A register select signal. Low: select an index or status register, High: select a control register.
8	E/ $\overline{RD}$	6800-system : E (enable signal) 8080-system : RD (read strobe signal) Serial mode : Not used and should be connected to VDDIO or Vss
9	WR	6800 system RW(indicates read cycle when High, write cycle when Low) 8080-system : WR (write strobe signal)
10	CS	CS : Chip select pin
11	SCL	Serial clock input
12	SDO	Data output pin in serial interface
13	SDI	Data input pin in serial interface
14	WSYNC	Ram Write Synchronization output -Leave it OPEN when not used
15~32	DB17~DB0	Data bus.
33	VSS	Ground.
34	DOTCLK	Dot-clock signal and oscillator source.
35	HSYNC	Line Synchronization input
36	VSYNC	Frame/Ram Write Synchronization input
37	OE	Display enable pin from controller.
38	VSS	Ground.
39	PS0	Refer of Table1
40	PS1	
41	PS2	
42	PS3	
43	VSS	Ground.
44~47	NC	Not Connection
48	VSS	Ground.
49	LEDK	Cathode of LED backlight.
50	LEDA	Anode of LED backlight.

**Table1**

PS3	PS2	PS1	PS0	Interface Mode
0	0	0	0	16-bit 6800 parallel interface
0	0	0	1	8-bit 6800 parallel interface
0	0	1	0	16-bit 8080 parallel interface
0	0	1	1	8-bit 8080 parallel interface
0	1	0	0	9-bit generic D[17:9] (262k colour) + 3-wire SPI SPI If 65K color, D12 shorts to D17 internally
0	1	0	1	16-bit generic (262k colour)+ 3-wire SPI
0	1	1	0	18-bit generic (262k colour)+ 3-wire SPI
0	1	1	1	6-bit generic D[17:12] (262k colour) + 3-wire SPI
1	0	0	0	18-bits 6800 parallel interface
1	0	0	1	9-bits 6800 parallel interface
1	0	1	0	18-bit 8080 parallel interface
1	0	1	1	9-bit 8080 parallel interface
1	1	1	0	3-wire SPI
1	1	1	1	4-wire SPI

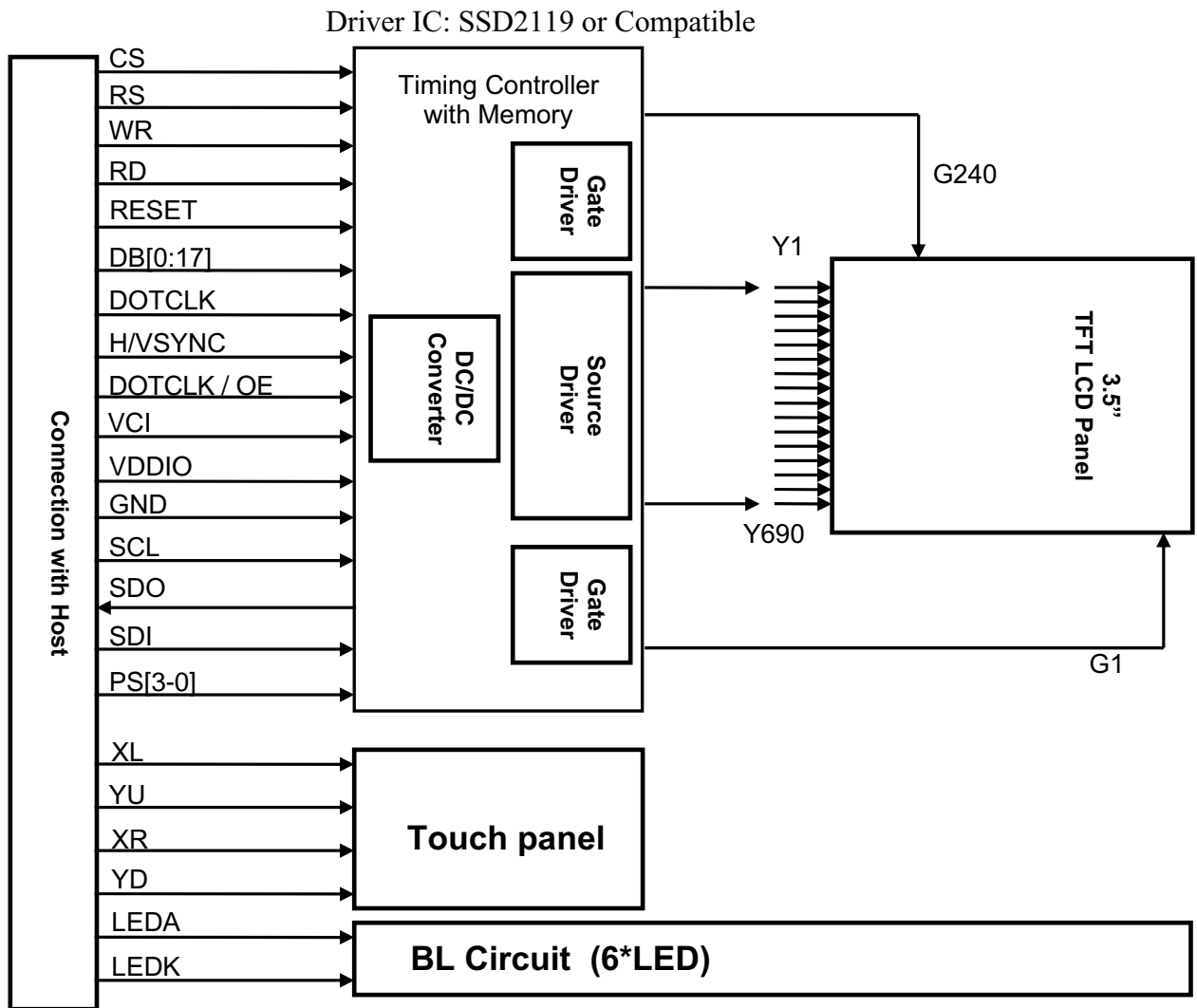
### Touch Panel Interface

Pin No.	Symbol	I/O	Function	Remark
1	X1	-	Left	
2	Y1	-	BottomRight	
3	X2	-	Right	
4	Y2	-	Up	



逻辑图

■ BLOCK DIAGRAM



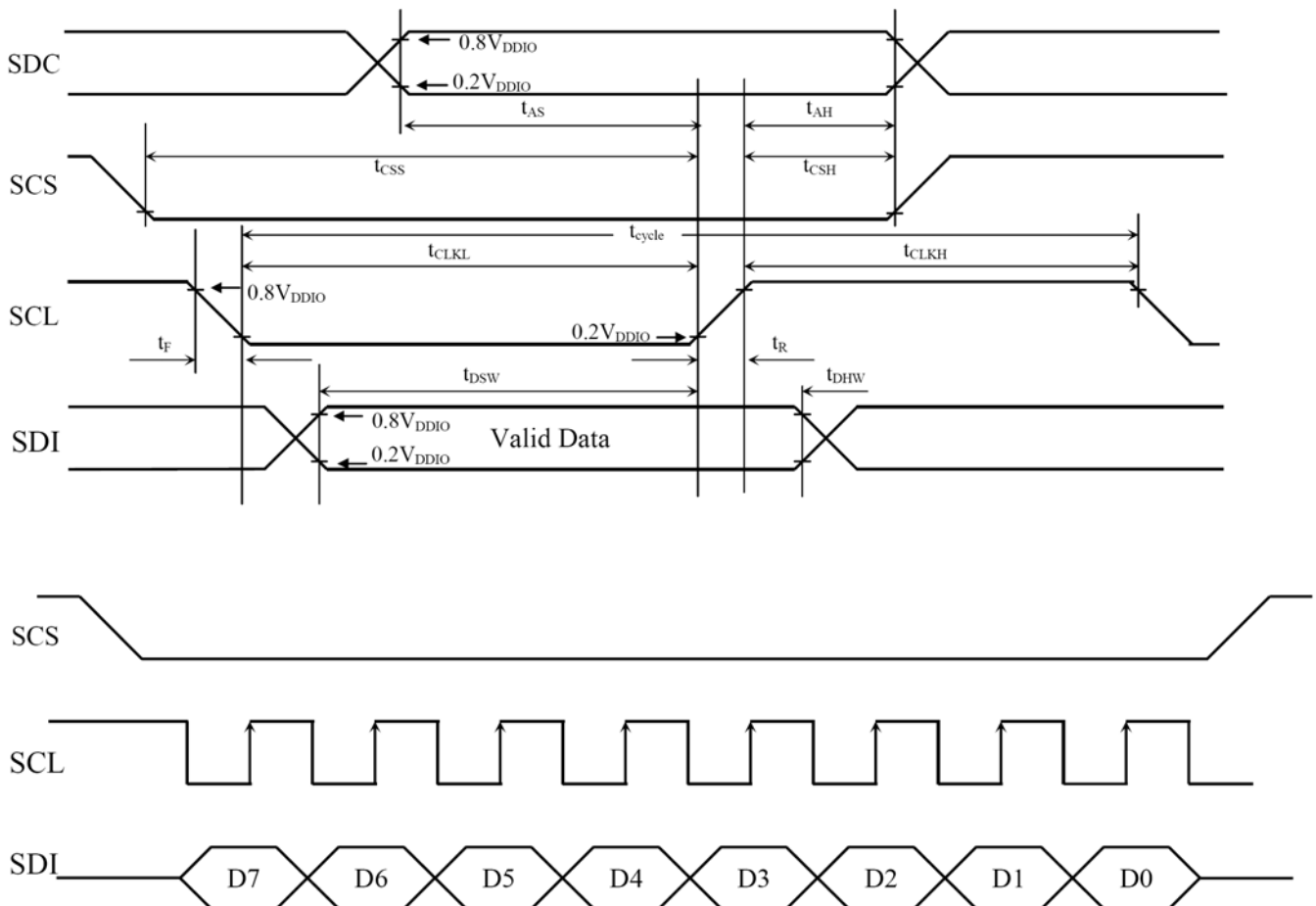
## ■ APPLICATION NOTES

### 1 Timing Characteristics

#### 1.1 Serial Timing Characteristics

Symbol	Parameter	Min	Typ	Max	Unit																														
$t_{\text{cycle}}$	Clock Cycle Time	77	-	-	ns																														
$f_{\text{CLK}}$	Serial Clock Cycle Time SPI Clock tolerance = +/- 2 ppm	-	-	15	MHz																														
$t_{\text{AS}}$	Register select Setup Time	4	-	-	ns																														
$t_{\text{AH}}$	Register select Hold Time	5	-	-	ns																														
$t_{\text{CSS}}$	Chip Select Setup Time	2	-	-	ns																														
$t_{\text{CSH}}$	Chip Select Hold Time	10	-	-	ns																														
$t_{\text{DSW}}$	Write Data Setup Time	5	-	-	ns </tr <tr> <td><math>t_{\text{DHW}}</math></td> <td>Write Data Hold Time</td> <td>10</td> <td>-</td> <td>-</td> <td>ns</td> </tr> <tr> <td><math>t_{\text{CLKL}}</math></td> <td>Clock Low Time</td> <td>38</td> <td>-</td> <td>-</td> <td>ns</td> </tr> <tr> <td><math>t_{\text{CLKH}}</math></td> <td>Clock High Time</td> <td>38</td> <td>-</td> <td>-</td> <td>ns</td> </tr> <tr> <td><math>t_{\text{R}}</math></td> <td>Rise time</td> <td>-</td> <td>-</td> <td>4</td> <td>ns</td> </tr> <tr> <td><math>t_{\text{F}}</math></td> <td>Fall time</td> <td>-</td> <td>-</td> <td>4</td> <td>ns</td> </tr>	$t_{\text{DHW}}$	Write Data Hold Time	10	-	-	ns	$t_{\text{CLKL}}$	Clock Low Time	38	-	-	ns	$t_{\text{CLKH}}$	Clock High Time	38	-	-	ns	$t_{\text{R}}$	Rise time	-	-	4	ns	$t_{\text{F}}$	Fall time	-	-	4	ns
$t_{\text{DHW}}$	Write Data Hold Time	10	-	-	ns																														
$t_{\text{CLKL}}$	Clock Low Time	38	-	-	ns																														
$t_{\text{CLKH}}$	Clock High Time	38	-	-	ns																														
$t_{\text{R}}$	Rise time	-	-	4	ns																														
$t_{\text{F}}$	Fall time	-	-	4	ns																														

4 wire serial timing characteristics

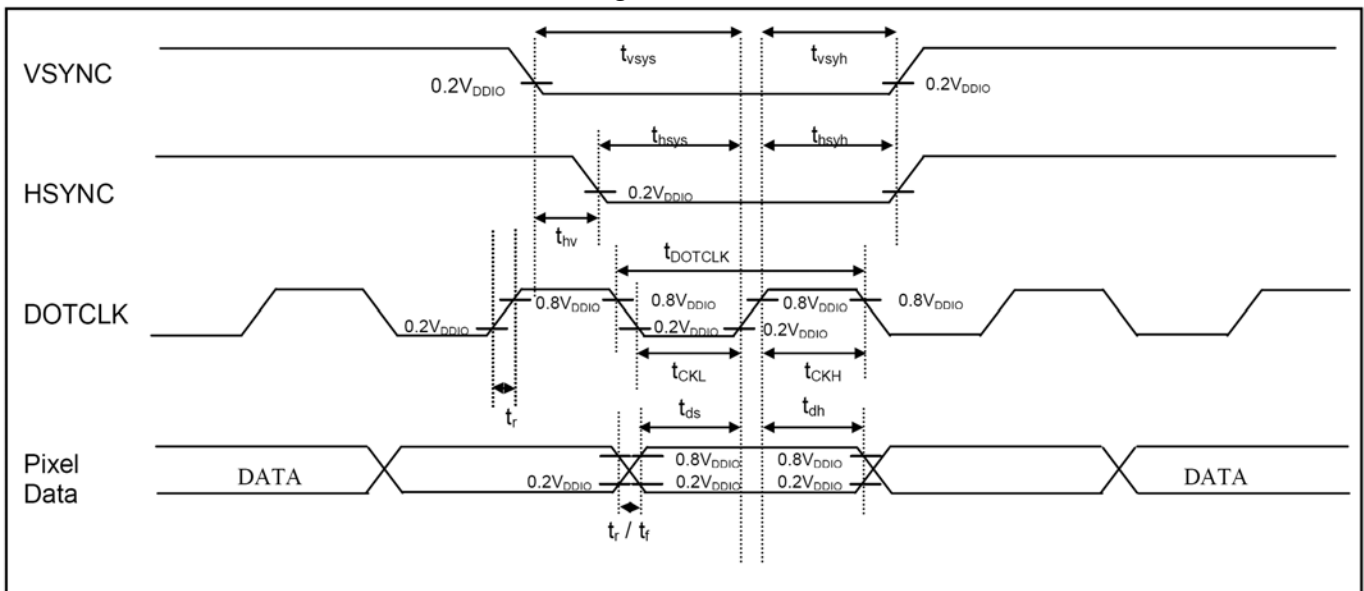


1.2 RGB Timing Characteristics

Symbol	Parameter	Min	Typ	Max	Unit
$f_{\text{DOTCLK}}$	DOTCLK Frequency (70Hz frame rate)	1	5.5	8.2	MHz
$t_{\text{DOTCLK}}$	DOTCLK Period	122	182	1000	ns
$t_{\text{VSYs}}$	Vertical Sync Setup Time	20	-	-	ns
$t_{\text{VSYH}}$	Vertical Sync Hold Time	20	-	-	ns
$t_{\text{HSYs}}$	Horizontal Sync Setup Time	20	-	-	ns
$t_{\text{HSYH}}$	Horizontal Sync Hold Time	20	-	-	ns
$t_{\text{HV}}$	Phase difference of Sync Signal Falling Edge	0	-	320	$t_{\text{DOTCLK}}$
$t_{\text{CLK}}$	DOTCLK Low Period	61	-	-	ns
$t_{\text{CKH}}$	DOTCLK High Period	61	-	-	ns
$t_{\text{DS}}$	Data Setup Time	25	-	-	ns
$t_{\text{DH}}$	Data hold Time	25	-	-	ns

Note: External clock source must be provided to DOTCLK pin of SSD2119. The driver will not operate in absence of the clocking signal.

RGB timing characteristics

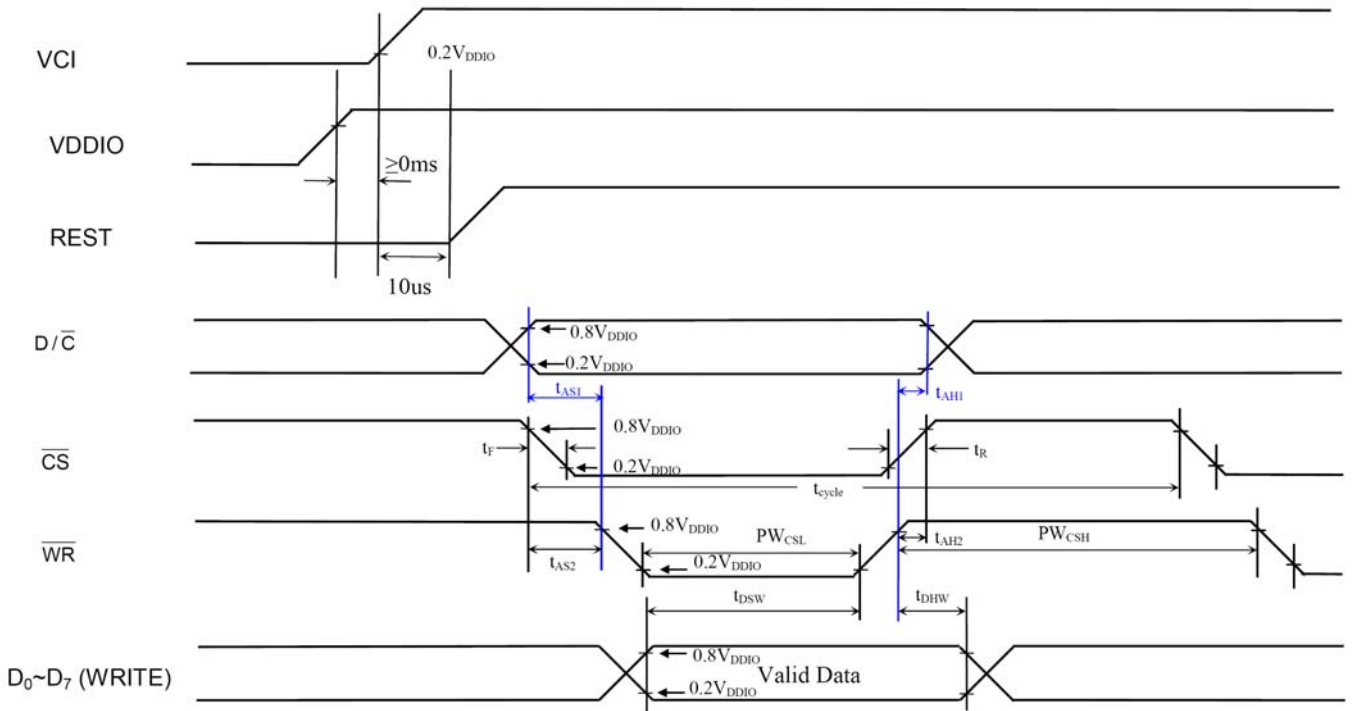


1.3 Parallel 8080 MCU Interface

Symbol	Parameter	Min	Typ	Max	Unit
$t_{\text{cycle}}$	Clock Cycle Time (write cycle)	75	-	-	ns
$t_{\text{cycle}}$	Clock Cycle Time (read cycle) <i>(Based on VOL/VOH = 0.3*VDDIO/0.7*VDDIO)</i>	450	-	-	ns
$t_{\text{AS1}}$	Address Setup Time between (R/ $\bar{W}$ ) and D/ $\bar{C}$	0	-	-	ns
$t_{\text{AH1}}$	Address Hold Time between (R/ $\bar{W}$ ) and D/ $\bar{C}$	0	-	-	ns
$t_{\text{AS2}}$	Address Setup Time between (R/ $\bar{W}$ ) and $\bar{CS}$	0	-	-	ns
$t_{\text{AH2}}$	Address Hold Time between (R/ $\bar{W}$ ) and $\bar{CS}$	0	-	-	ns
$t_{\text{DSW}}$	Data Setup Time (D0–D7, WRITE)	5	-	-	ns
$t_{\text{DHW}}$	Data Hold Time (D0–D7, WRITE)	5	-	-	ns
$t_{\text{ACC}}$	Data Access Time (D0–D7, READ)	250	-	-	ns
$t_{\text{OH}}$	Output Hold time (D0–D7, READ)	100	-	-	ns
$PW_{\text{CSL}}$	Pulse width /CS low (write cycle)	40	-	-	ns
$PW_{\text{CSH}}$	Pulse width /CS high (write cycle)	25	-	-	ns
$PW_{\text{CSL}}$	Pulse width /CS low (read cycle)	500	-	-	ns
$PW_{\text{CSH}}$	Pulse width /CS high (read cycle)	500	-	-	ns
$t_{\text{R}}$	Rise time	-	-	4	ns
$t_{\text{F}}$	Fall time	-	-	4	ns

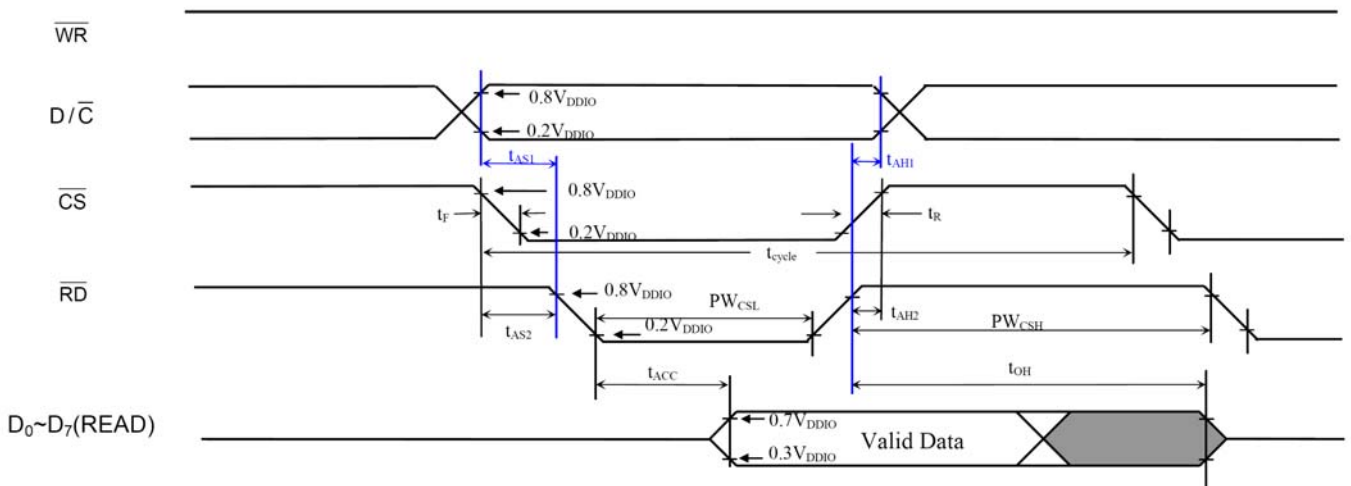
parallel 8080 MCU interface timing characteristics

Write Cycle



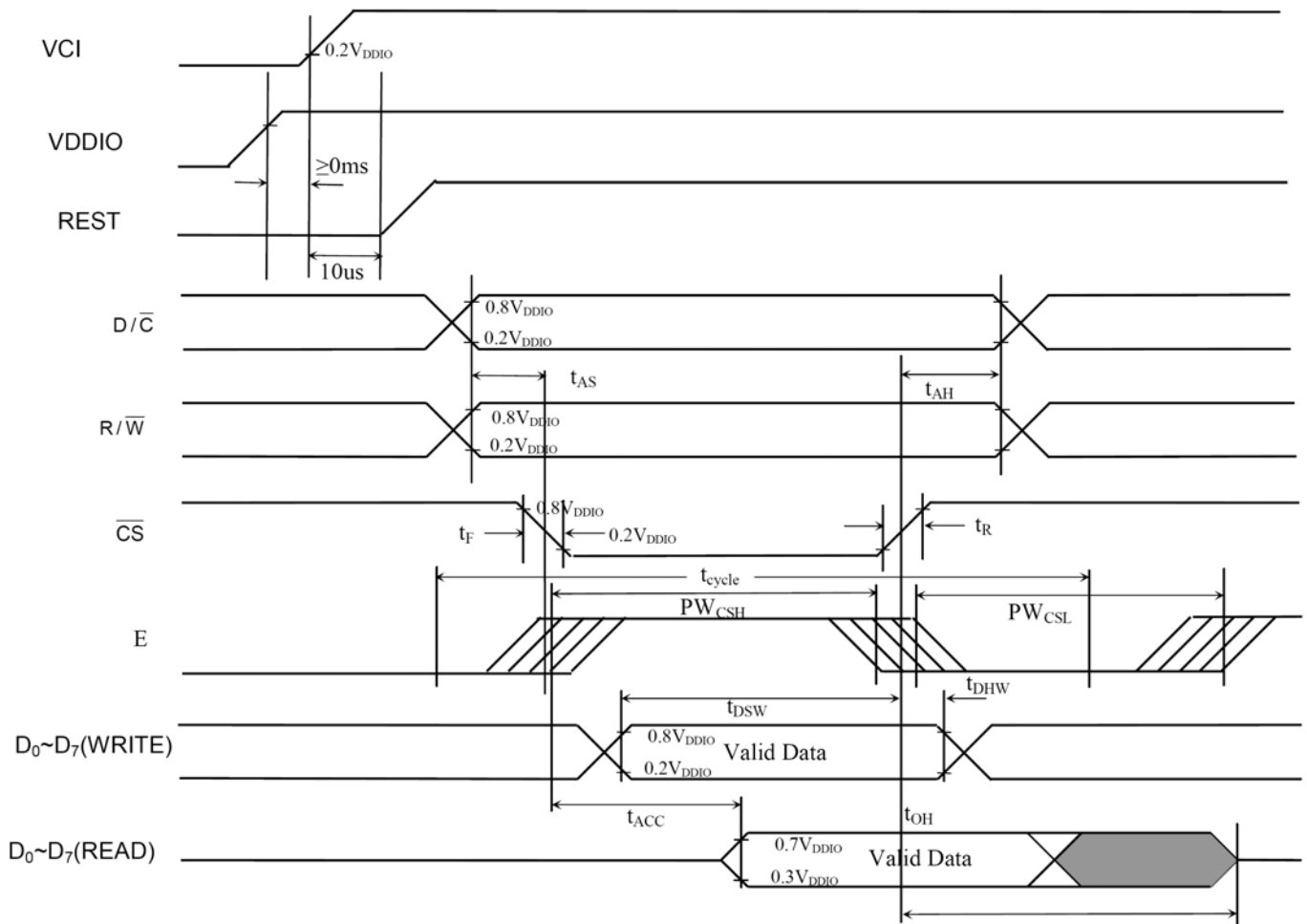
Remark: It's highly recommended that  $\overline{RD}$  remains high for the whole write cycle

Read Cycle



## 1.4 Parallel 6800 Interface

Symbol	Parameter	Min	Typ	Max	Unit
$t_{\text{cycle}}$	Clock Cycle Time (write cycle)	75	-	-	ns
$t_{\text{cycle}}$	Clock Cycle Time (read cycle) (Based on $V_{OL}/V_{OH} = 0.3 \cdot V_{DDIO}/0.7 \cdot V_{DDIO}$ )	450	-	-	ns
$t_{AS}$	Address Setup Time ( $R/\bar{W}$ )	0	-	-	ns
$t_{AH}$	Address Hold Time ( $R/\bar{W}$ )	0	-	-	ns
$t_{DSW}$	Data Setup Time ( $D_0 \sim D_7$ , WRITE)	5	-	-	ns
$t_{DHW}$	Data Hold Time ( $D_0 \sim D_7$ , WRITE))	5	-	-	ns
$t_{ACC}$	Data Access Time ( $D_0 \sim D_7$ , READ)	250	-	-	ns
$t_{OH}$	Output Hold time ( $D_0 \sim D_7$ , READ)	100	-	-	ns
$PW_{CSL}$	Pulse width /CS low (write cycle)	40	-	-	ns
$PW_{CSH}$	Pulse width /CS high (write cycle)	25	-	-	ns
$PW_{CSL}$	Pulse width /CS low (read cycle)	500	-	-	ns
$PW_{CSH}$	Pulse width /CS high (read cycle)	500	-	-	ns
$t_R$	Rise time	-	-	4	ns
$t_F$	Fall time	-	-	4	ns



## ■ TOUCH PANEL SPECIFICATIONS

### 1. Electrical Characteristics

ITEM	SPECIFICATIONS			UNIT	REMARK
	MIN.	TYP.	MAX		
Linearity	-1.5	-	1.5	%	After environment & life test
Terminal Resistance	200	-	900	ohm	X(Film side)
	150	-	600	ohm	Y(Glass side)
Insulation Resistance	20	-	-	Mohm	DC 25V 1min
Operating Voltage	-	-	10	V	DC

### 2. Optical Characteristics

ITEM	SPECIFICATIONS			UNIT	REMARK
	MIN.	TYP.	MAX		
Response Time	-	-	10	ms	100kohm pull-up
Light Transparency	78	-	-	%	

### 3. Mechanical Characteristics

ITEM	SPECIFICATIONS			UNIT	REMARK
	MIN.	TYP.	MAX		
Operation Force	-	80	-	gf	Note1
Surface Hardness	3	-	-	H	
Pen Sliding Durability	100,000			times	Note2
Hitting Durability	1,000,000			times	Note3

Note 1: Do not operate it with a thing except a polyacetal pen (tip R0.8mm or less) or a finger, especially those with hard or sharp tips such as a ball point pen or a mechanical pencil.

Depending on the pitch & the dimension of the spacer dots in between.

Note 2: Measurement for surface area.

-Scratch 100,000 times straight line on the film with a stylus change every 20,000 times.

-Force: 100gf.

-Speed: 60mm/sec.

-Stylus: R0.8 polyacetal tip.

Note 3: Hit 1,000,000 times on the film with an R12.5mm tip.

-Force: 250gf.


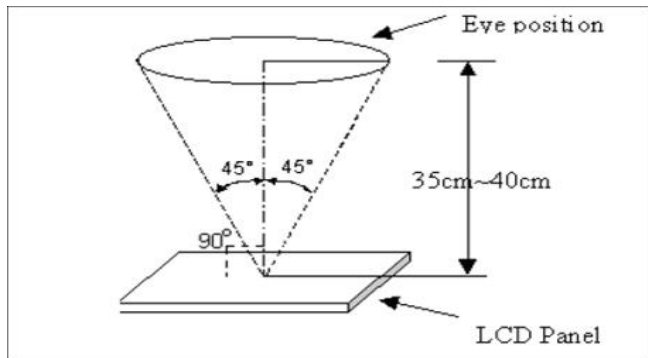
-Speed: 2 times/sec.



**■ RELIABILITY TEST**

NO	ITEM	CONDTTION	STANDARD
1	High Temp. Storage	80°C, 240 hours	1. Functional test is OK. Missing Segment, short, unclear segment, non- display, display abnormally and liquid crystal leak are un- allowed. 2. No low temperature bubbles, end seal loose and fall, frame rainbow. 1. Function test is OK. 2. No glass crack, chipped glass, end seal loose and fall, epoxy frame crack and so on. 3. No structure loose and fall.
2	Low Temp. Storage	-30°C, 240 hours	
3	High Temp. Operation	70°C, 240 hours	
4	Low Temp. Operation	-20°C, 240 hours	
5	High temperature and high Humidity storage	40°C,90%RH , 240 hours	
6	Thermal and cold shock	Static state, -20°C (30 Min) ~70°C (30 Min) ~ -20°C (30Min) , packaging, 10 cycles	
7	Vibration test	Packaging, Frequency : 10-55Hz Amplitude : 1.0mm, Each direction on X,Y axe 0.5 heure, circle 2 hours	
8	Dropping test	Pack products into the carton box. Drop it from 80cm height to ground. Once for each side of the carton	

## ■ INSPECTION CRITERION

 OUTGOING QUALITY STANDARD	PAGE 1 OF 5
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA	
<p>This specification is made to be used as the standard acceptance/rejection criteria for Color mobile phone LCM.</p> <p>1 Sample plan</p> <p>1.1 Lot size: Quantity per shipment lot per model</p> <p>1.2 Sampling type: Normal inspection,Single sampling</p> <p>1.3 Inspection level: II</p> <p>1.4 Sampling table: MIL-STD-105D</p> <p>1.5 Acceptable quality level (AQL)</p> <p>    Major defect: AQL=0.65</p> <p>    Minor defect: AQL=1.00</p> <p>2. Inspection condition</p> <p>2.1 Ambient conditions:</p> <p>    a. Temperature: Room temperature <math>25 \pm 5^\circ\text{C}</math></p> <p>    b. Humidity: <math>(60 \pm 10)\% \text{RH}</math></p> <p>    c. Illumination: Single fluorescent lamp non-directive (300 to 700 Lux)</p> <p>2.2 Viewing distance:</p> <p>    The distance between the LCD and the inspector' s eyes shall be at least <math>35 \pm 5\text{cm}</math>.</p> <p>2.3 Viewing Angle</p> <p>    U/D: <math>45^\circ / 45^\circ</math> , L/R: <math>45^\circ / 45^\circ</math></p> <div data-bbox="427 1303 1077 1659" data-label="Diagram">  </div>	

	OUTGOING QUALITY STANDARD	PAGE 2 OF 5
---	---------------------------	-------------

TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA

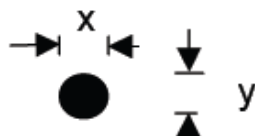
3. Inspection standards

Defects are classified as major defects and minor defects according to the degree of defectiveness defined herein.

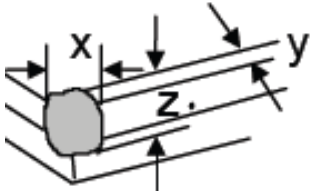
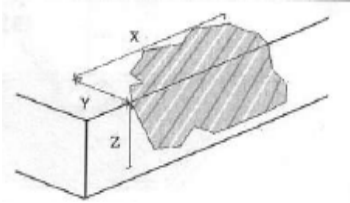
3.1 Major defect

Item No	Items to be inspected	Inspection Standard
3.1.1	All functional defects	1) No display 2) Display abnormally 3) Short circuit 4) line defect
3.1.2	Missing	Missing function component
3.1.3	Crack	Glass crack

3.2 Minor defect

Item No	Items to be inspected	Inspection standard	
3.2.1	Spot Defect Including Black spot White spot Pinhole Foreign particle Polarizer dirt	For dark/white spot is defined $\varphi = (x+y) / 2$	
			
		Size $\varphi$ (mm)	Acceptable Quantity
		$\varphi \leq 0.10$	Ignore
		$0.10 < \varphi \leq 0.20$	3
		$0.20 < \varphi$	Not allowed

OUTGOING QUALITY STANDARD		PAGE 3 OF 5	
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA			
3.2.2	Line Defect Including Black line White line Scratch	Define: 	
		Width(mm) Length(mm)	Acceptable Quantity
		$W \leq 0.02$	Ignore
		$0.02 < W \leq 0.05$ $L \leq 3.0$	2
		$0.05 < W$	Not allowed
3.2.3	Polarizer Dent/Bubble	Size $\varphi$ (mm)	Acceptable Quantity
		$\varphi \leq 0.2$	Ignore
		$0.2 < \varphi \leq 0.3$	2
		$0.3 < \varphi \leq 0.5$	1
		$0.5 < \varphi$	Not allowed
		Total QTY	3
3.2.4	Electrical Dot Defect	Bright and Black dot define: 	
		Inspection pattern: Full white, Full black, Red, green and blue screens	
		Item	Acceptable Quantity
		Black dot defect	2
		Bright dot defect	0
Total Dot	2		

OUTGOING QUALITY STANDARD		PAGE 4 OF 5	
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA			
3.2.5	Touch panel defect	1. Corner Fragment: 	
		Size(mm)	Acceptable Quantity
		$X \leq 3\text{mm}$ $Y \leq 3\text{mm}$ $Z \leq T$	Ignore T: Glass thickness X: Length Y: Width Z: thickness
		2. Side Fragment: 	
		Size(mm)	Acceptable Quantity
		$X \leq 5.0\text{mm}$ $Y \leq 3\text{mm}$ $Z \leq T$	Ignore T: Glass thickness X: Length Y: Width Z: thickness
3.2.6	Touch panel spot	Size $\varphi$ (mm)	Acceptable Quantity
		$\varphi \leq 0.15$	Ignore
		$0.15 < \varphi \leq 0.25$	3
		$0.25 < \varphi$	0

	OUTGOING QUALITY STANDARD	PAGE 5 OF 5
---	---------------------------	-------------

TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA

		Width(mm) Length(mm)	Acceptable Quantity
3.2.7	Touch panel White line Scratch	$W \leq 0.03$	Ignore
		$0.03 < W \leq 0.05$ $L \leq 5.0$	3
		$0.05 < W$ or $L > 5$	Not allowed
		Compare with limit sample	
3.2.8	Touch panel Newton ring	Compare with limit sample	

- Note:
1. Dot defect is defined as the defecti ve area of the dot area is larger than 50% of the dot area .
  2. The distance between two bright dot defects (red, green, blue, and white) should be larger than 15mm;
  3. The distance between black dot defects or black and bright dot defects should be more than 5mm apart.
  4. Polarizer bubble is defined as the bubble appears on active display area. The defect of polarizer bubble shall be ignored if the polarizer bubble appears on the outside of active display area.

## ■ PRECAUTIONS FOR USING LCD MODULES

### Handing Precautions

(1) The display panel is made of glass and polarizer. As glass is fragile. It tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.

(2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.

(3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).

(4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.

(5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents

- Isopropyl alcohol
- Ethyl alcohol

Do not scrub hard to avoid damaging the display surface.

(6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.

- Water
- Ketone
- Aromatic solvents

Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.

(7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.

(8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.

(9) Do not attempt to disassemble or process the LCD module.

(10) NC terminal should be open. Do not connect anything.

(11) If the logic circuit power is off, do not apply the input signals.

(12) Electro-Static Discharge Control, Since this module uses a CMOS LSI, the same careful attention should be paid to electrostatic discharge as for an ordinary CMOS IC. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- Before remove LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential. Be sure to ground the body when handling the LCD modules.

- Tools required for assembling, such as soldering irons, must be properly grounded. make certain the AC power source for the soldering iron does not leak. When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.

- To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions. To reduce the generation of static electricity be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended. As far as possible make the electric potential of your work clothes and that of the work bench the ground potential

- The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated

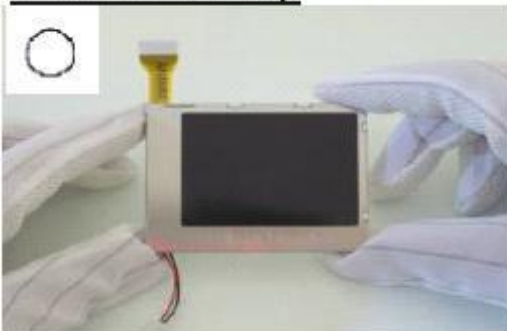
(13) Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.

- Do not alter, modify or change the shape of the tab on the metal frame.
- Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- Do not damage or modify the pattern writing on the printed circuit board.
- Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
- Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- Do not drop, bend or twist LCM.

**Handling precaution for LCM**

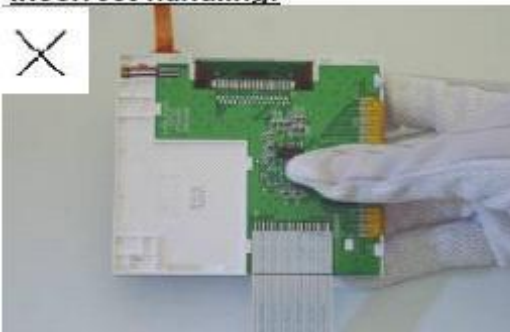
LCM is easy to be damaged.  
Please note below and be careful for handling!

**Correct handling:**

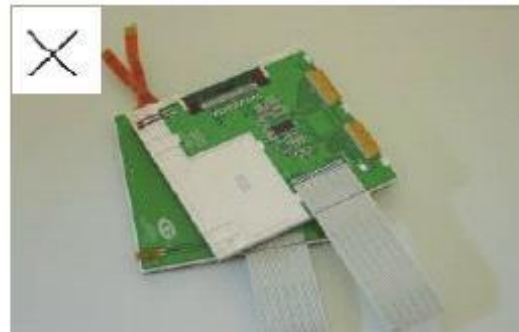


As above picture, please handle with anti-static gloves around LCM edges.

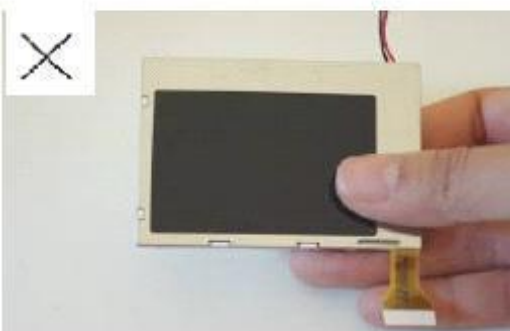
**Incorrect handling:**



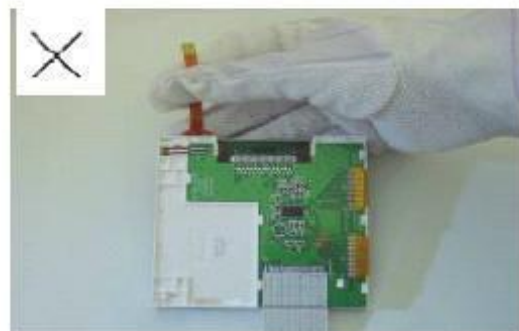
Please don't touch IC directly.



Please don't stack LCM.



Please don't hold the surface of panel.

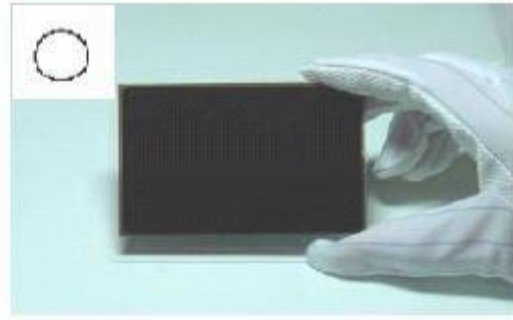


Please don't stretch interface of output, such as FPC cable.

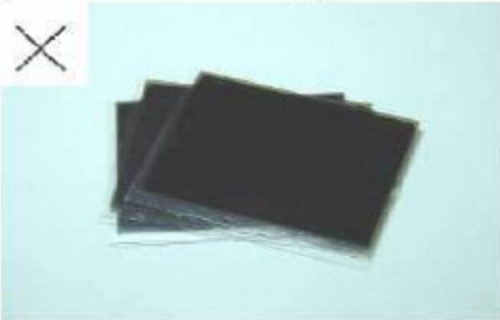


**Handling precaution for LCD**

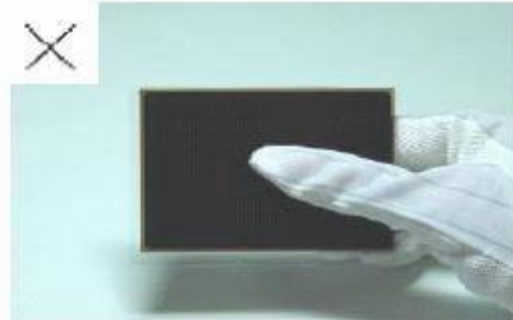
LCD is easy to be damaged.  
Please note below and be careful for handling!

**Correct handling:**

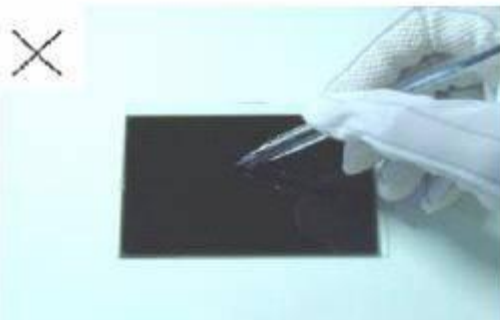
As above photo, please handle with anti-static gloves around LCD edges.

**Incorrect handling:**

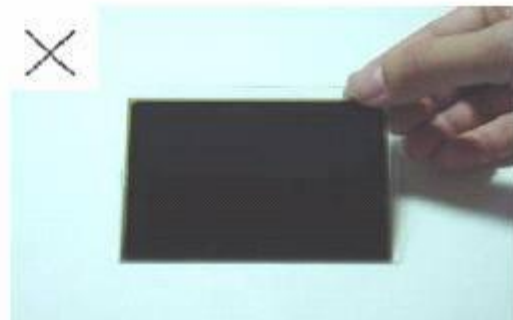
Please don't stack the LCDS.



Please don't hold the surface of LCD.



Please don't operate with sharp stick such as pens.



Please don't touch ITO glass without anti-static gloves.

**Storage Precautions**

When storing the LCD modules, the following precaution is necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C, and keep the relative humidity between 40%RH and 60%RH.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the anti-static electricity container in which they were shipped.

**Others**

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

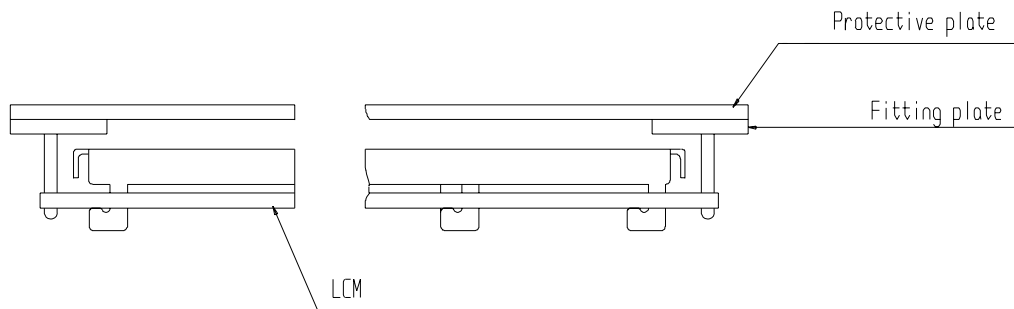
- Exposed area of the printed circuit board.
- Terminal electrode sections.

**USING LCD MODULES**

**Installing LCD Modules**

The hole in the printed circuit board is used to fix LCM as shown in the picture below. Attend to the following items when installing the LCM.

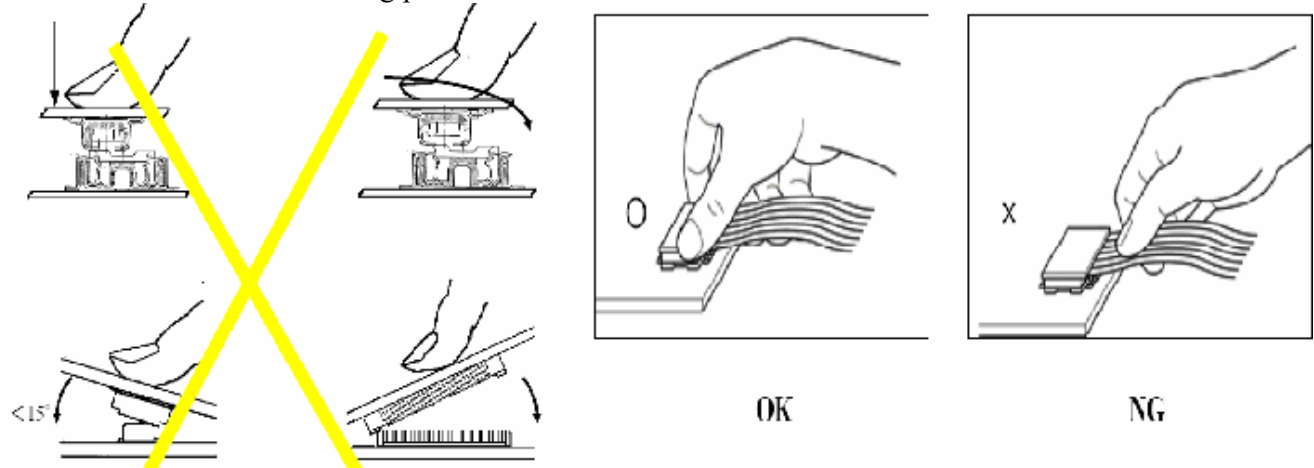
- (1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.



- (2) When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be  $\pm 0.1$ mm.

**Precaution for assemble the module with BTB connector:**

Please note the position of the male and female connector position, don't assemble or assemble like the method which the following picture shows



**Precaution for soldering to the LCM**

	Hand soldering	Machine drag soldering	Machine press soldering
No ROHS product	290°C ~350°C. Time : 3-5S.	330°C ~350°C. Speed : 4-8 mm/s.	300°C ~330°C. Time : 3-6S. Press: 0.8~1.2Mpa
ROHS product	340°C ~370°C. Time : 3-5S.	350°C ~370°C. Time : 4-8 mm/s.	330°C ~360°C. Time : 3-6S. Press: 0.8~1.2Mpa

(1) If soldering flux is used, be sure to remove any remaining flux after finishing to soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended that you protect the LCD surface with a cover during soldering to prevent any damage due to flux spatters.

(2) When soldering the electroluminescent panel and PC board, the panel and board should not be detached more than three times. This maximum number is determined by the temperature and time conditions mentioned above, though there may be some variance depending on the temperature of the soldering iron.

(3) When remove the electroluminescent panel from the PC board, be sure the solder has completely melted, the soldered pad on the PC board could be damaged.

**Precautions for Operation**

(1) Viewing angle varies with the change of liquid crystal driving voltage (VLCD). Adjust VLCD to show the best contrast.

(2) It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life. An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.

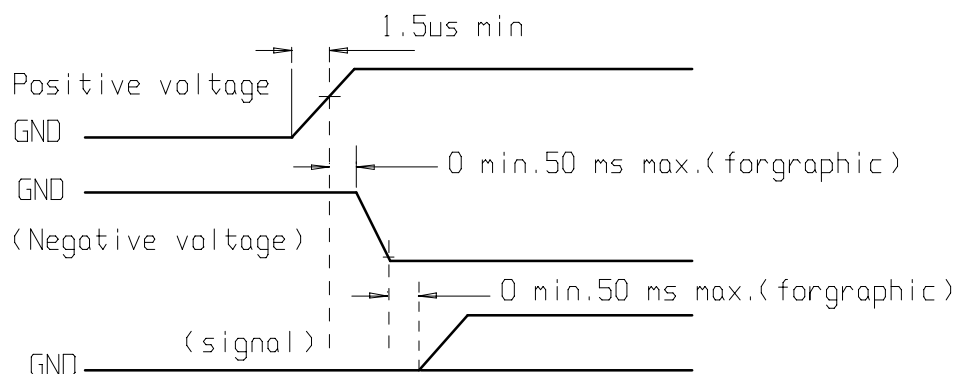
(3) Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, Which will come back in the specified operating temperature.

(4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then back on.

(5) A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit. Usage under the maximum operating temperature,50%RH or less is required.

(6) Input each signal after the positive/negative voltage becomes stable.

(7) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.



**Safety**

(1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.

(2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

**Limited Warranty**

Unless agreed between Multi-Inno and customer, Multi-Inno will replace or repair any of its LCD modules which are found to be functionally defective when inspected in accordance with Multi-Inno LCD acceptance standards (copies available upon request) for a period of one year from date of production. Cosmetic/visual defects must be returned to Multi-Inno within 90 days of shipment. Confirmation of such date shall be based on data code on product. The warranty liability of Multi-Inno limited to repair and/or replacement on the terms set forth above. Multi-Inno will not be responsible for any subsequent or consequential events.

**Return LCM under warranty**

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are :

- Broken LCD glass.
- PCB eyelet is damaged or modified.
- PCB conductors damaged.
- Circuit modified in any way, including addition of components.
- PCB tampered with by grinding, engraving or painting varnish.
- Soldering to or modifying the bezel in any manner.

Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB eyelet, conductors and terminals.

**■ PRIOR CONSULT MATTER**

- 1.①For Multi-Inno standard products, we keep the right to change material, process ... for improving the product property without notice on our customer.  
②For OEM products, if any change needed which may affect the product property, we will consult with our customer in advance.
2. If you have special requirement about reliability condition, please let us know before you start the test on our samples.