## **VGAP-CLA-AS-A1 Specification**

## 1. Features and Application

- (1) This product is manufactured in ISO/TS16949 certified production factory.
- (2) This product is qualified according to AEC-Q200.
- (3) This product is for WiFi, Zigbee, Bluetooth, 802.11 b/g/n, 2400 MHz...

## 2. Explanation of Part Number

VGAP - 
$$C$$
  $LA$  -  $A$   $S$  -  $A1$   $(5)$ 

(1) Product Type: Chip Antenna

(2) Center Frequency/Band Code: 2400 MHz(3) Size Code: 5.0\*3.6 mm (Length \* Width)

(4) Special Code: RoHS Compliant(5) Design Revision Code: Rev.1

## 3. Electrical Specification

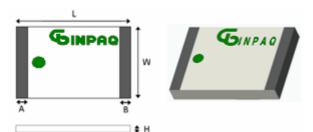
Item	Specification
Frequency Band	2400 ~ 2500 MHz
VSWR	Less than 2.5
Polarization	Linear
*Peak Gain	3.2 dBi Typ.
*Peak Efficiency	81 % Typ.
Impedance	50 ohm Typ.

<sup>\*</sup> Test condition: Test board size 80\*40 mm Matching circuit may be required

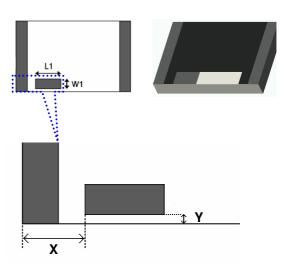
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# 4. Physical Dimension

### Top view



#### **Bottom view**



Chip Antenna	L	W	Α	В	L1	W1	Н	Х	Y
VGAP-CLA-AS-A1	5.2±0.3	3.7±0.3	0.45±0.25	0.45±0.25	1.1±0.20	0.55±0.20	0.70±0.15	0.85±0.25	0.12±0.06

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ANGLES=±	HOLEDIA=±
SCALE:	UNIT : mm
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DESIGNED BY: 林豪建 <sup>「ta</sup>	APPROVED BY: 黃月碧 white
TITLE : VGAP-CLA-AS-	A1 Specification

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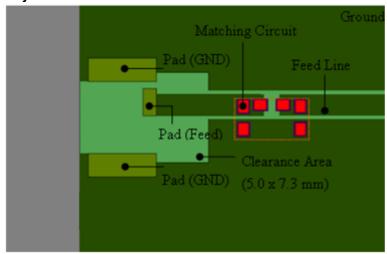
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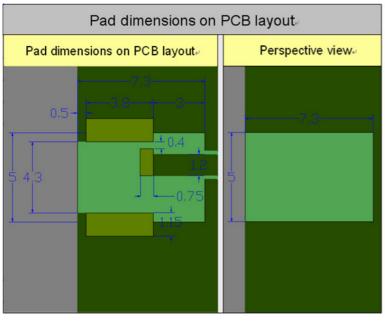
DOCUMENT	ENS000063520	SPEC REV.
NO	L113000003320	Δ3

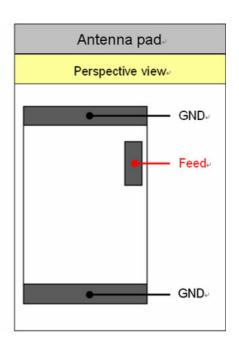
**A3** 

# 5. Recommend PCB Layout

Layout







(Unit: mm)

#### PCB pad dimensions

Terminal name	Terminal Dimensions
Pad (Feed)	1.65 X 0.75
Pad (GND)	3.8 X 1.15
Pad (GND)	3.8 X 1.15

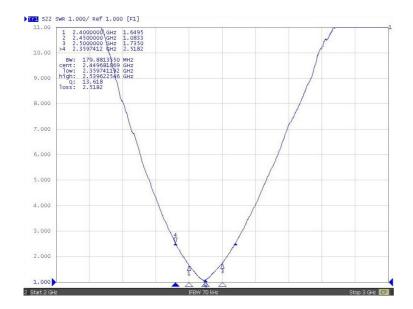
#### Antenna pad dimensions

Terminal name	Terminal Dimensions
Feed	1.1 X 0.55
GND	3.7 X 0.45
GND	3.7 X 0.45

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## **6. Electrical Characteristics**

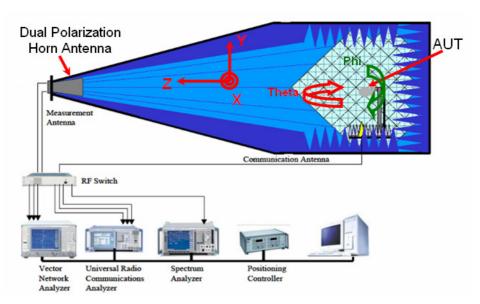
#### **VSWR**



Mark	Frequency	VSWR
1	2400 MHz	1.6
2	2450 MHz	1.1
3	2500 MHz	1.7

#### **Radiation Pattern**

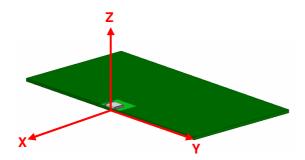
The Gain pattern is measured in INPAQ's FAR-field chamber. DUT is placed on the table of rotator, a standard horn antenna and Vector Network Analyzer is used to collect data.

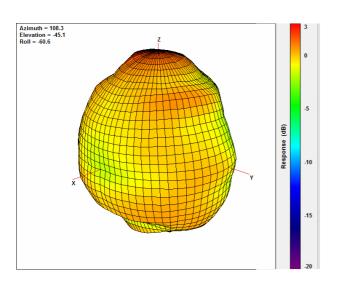


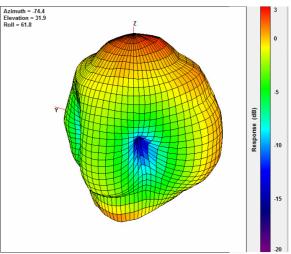
3D Chamber Definition

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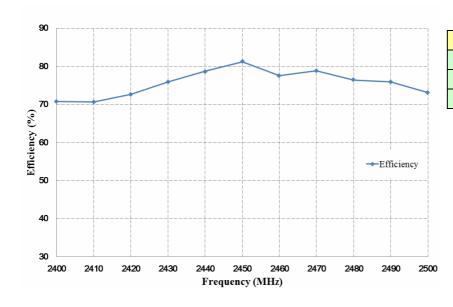
#### 3D Gain Pattern (2450 MHz)







### **Efficiency**



Frequency	Efficiency (%)
2400 MHz	70.7
2450 MHz	81.2
2500 MHz	73.1

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X=± X.X=± X.XX= ANGLES=± HOLEDIA=±

SCALE: ----- UNIT: mm

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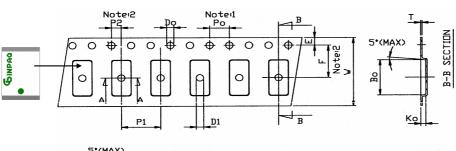
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DOCUMENT	ENS00006352
NO.	ENS000003320

SPEC REV.

## 7. Taping Package and Label Marking

- (1) Quantity/Reel: 2000pcs/Reel
- (2) Carrier tape dimensions



(Unit: mm)

	(01)
Symbol	Spec.
Po	4.00±0.1
P1	8. 00±0. 1
P2	2.00±0.05
Do	1.55±0.05
D1	1.50(MIN)
E	1. 75±0. 1
F	5.50±0.05
10Po	40.00±0.2
W	12.00±0.1
T	0. 25±0. 05

Ao

 $A0 = 4.10 \pm 0.10 \text{ mm}$ 

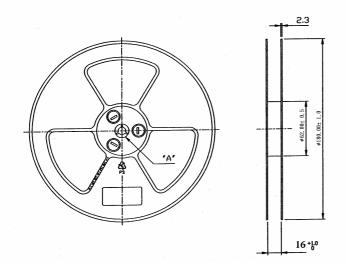
 $B0 = 5.60 \pm 0.10 \text{ mm}$ 

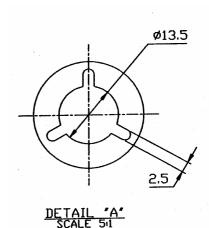
 $K0 = 1.02 \pm 0.10 \text{ mm}$ 

#### Notice:

- 1. 10 Sprocket hole pitch cumulative tolerance is  $\pm 0.1 \text{mm}$
- 2. Pocket position relative to sprocket hole measured as true position of pocket not pocket hole.
- noie.
  3. Ao & Bo measured on a place 0.3mm above the bottom of the pocket to top surface of the carrier.
- Ko measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- 5. Carrier camber shall be not than 1mm per 100mm through a length of 250mm.

#### (3) Taping reel dimensions





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DESIGNED BY: 林豪建 Stan	APPROVED BY: 黃月碧 🚧	APPARATUS C	OR DEVICES WI
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ENS000063520	SPEC REV.
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## 8. Environmental Characteristics

This product is qualified according to AEC-Q200.

### (1) Reliability Test

Item	Condition	Specification
Thermal shock	<ol> <li>30±3 minutes at -40 ℃±5 ℃,</li> <li>Convert to +105 ℃ (5 minutes)</li> <li>30±3 minutes at +105 ℃±5 ℃,</li> <li>Convert to -40 ℃ (5 minutes)</li> <li>Total 100 continuous cycles</li> </ol>	No damage
Humidity resistance	TO LOMBORGILIED, XP+PA	
High temperature resistance	<ol> <li>Temperature: 150 ℃±5 ℃</li> <li>Time: 1000 hours.</li> </ol>	No damage
Low temperature resistance	<ol> <li>Temperature: -40 ℃±5 ℃</li> <li>Time: 1000 hours.</li> </ol>	No damage
Soldering heat resistance	·	
Solderability	The dipped surface of the terminal shall be at least 95% covered with solder after dipped in solder bath of 245±5 ℃ for 3±1 seconds.	No damage

### (2) Storage condition

#### (a) At warehouse:

The temperature should be within  $0 \sim 30 \,^{\circ}\text{C}$  and humidity should be less than 60% RH. The product should be used within 1 year from the time of delivery.

#### (b) On board:

The temperature should be within -40  $\sim$  85  $^{\circ}$ C and humidity should be less than 85% RH.

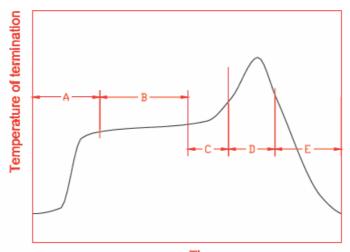
### (3) Operating temperature range

Operating temperature range : -40 ~ +105 ℃.

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		NO. EN3000003320		A3	

## 9. Recommended reflow soldering

Reference: J-STD-020C



Α	1 <sup>st</sup> rising temperature	The normal to Preheating temperature	30s to 60s
В	Preheating	140°C to 160°C	60s to 120s
С	2 <sup>nd</sup> rising temperature	Preheating to 200°C	20s to 40s
	Main heating	if 220℃	50s∼60s
D		if 230℃	40s∼50s
		if 240℃	30s∼40s
		if 250℃	20s~40s
		if 260°C	20s~40s
E	Regular cooling	200°C to 100°C	1°C/s ~ 4°C/s

### (1) Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

- (a) The tip temperature must be less than 350°C for the period within 3 seconds by using soldering gun under 30 W.
- (b) The soldering gun tip shall not touch this product directly.

### (2) Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.

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